



# TSE

## 1.0 TUBE SQUARING MACHINE

- **SQUARE BURR FREE PREPS ON ALL TUBING FROM 1/8" (3.175 MM ) THROUGH 1" (25.4 MM ) O.D.**
- **TSE 1.0 OFFERS FAST OPERATION AND EASY HANDLING. IDEAL FOR CONTRACTORS, FABRICATORS AND MAINTENANCE DEPARTMENTS INVOLVED WITH HIGH PURITY TUBING WORK.**
- **SQUARE ENDS CONSISTENTLY WITHIN .001" \*\*PERPENDICULAR TO THE OUTSIDE TUBE DIAMETER.**



### SPECIAL FEATURES...

- **"Micrometer Index Gauge"** for precise machining to exact lengths.
- **"Stainless steel collets"** grip the tube firmly without causing tube deformation.
- **"Cutter Window"** provides a clear view of the cut during operation.
- **"Exclusive Tooling Design"** channels chips away from cut.

### FAST SETUP...

### EASY OPERATION...

- Hand tensioning system centers and squares the tube automatically in seconds.
- Linear feed design provides the user with smooth in-feed and excellent control.
- Trigger activated, variable speed electric motor , for operator convenience.
- Once the prep is completed, the lock nut quickly releases collet tension for immediate tube removal.

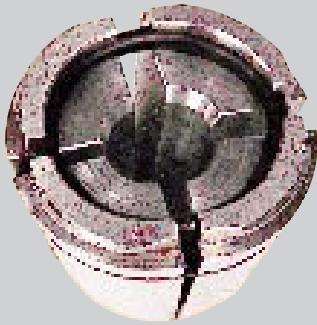
\*\* MEASUREMENT PERTAINS TO 1" TUBE. VALUE CHANGES WITH TUBE SIZES



## TSE 1.0 TUBE SQUARING MACHINE

### COLLET SYSTEM

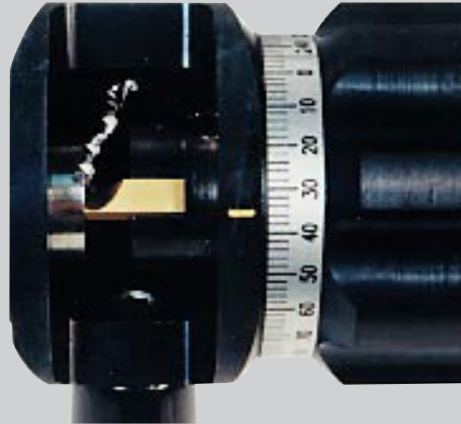
- New stainless steel collet and lock nut design provides maximum grip with easy release.
- Stainless steel collets are ideal for high purity weld applications.
- O.D. mount prevents contact damage to the electro polished tube I.D.



- 17 Collet sizes are available from 1/8" (3.175 mm) to 1" (25.4 mm), Metric 6mm to 25mm each clearly marked for easy identification.

### MICROMETER INDEX GAUGE

- Allows for fast, precise machining to exact cut length with lathe-like accuracy.
- Simply determine the amount of tube to be removed and monitor its removal using the index gauge.

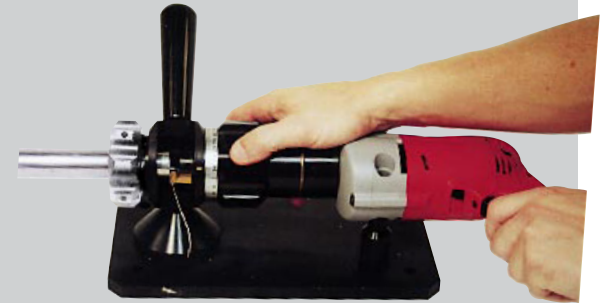


- Index gauge gives the operator excellent control when tube length dimensions must be maintained.

### TOOLING

- Standard tool bits are available for a complete range of tubing materials, including soft alloys and all grades of STAINLESS STEEL, TITANIUM and INCONEL.
- Tool bit adjustment and change out is quick and easy.
- Long tool bit life and smooth, burr free cuts are assured with Wachs premium quality coated tooling.

### BENCH MOUNT SYSTEM



- An optional mounting base is available to quickly convert the hand held machine to a bench mounted system.

## SPECIFICATIONS

<b>MACHINING FUNCTION:</b>	SQUARE, BURR-FREE, FACING
<b>MACHINING CAPACITY:</b>	1/8" ( 3.175 mm ) THROUGH 1" ( 25.4 mm ) O.D. TUBE
<b>MACHINING MATERIALS:</b>	ALL
<b>WALL THICKNESS:</b>	.010" ( .25 mm ) THROUGH .120" ( mm )
<b>CLAMPING SYSTEM:</b>	STAINLESS STEEL COLLETS WITH STAINLESS STEEL HAND RETRACTABLE LOCKING NUT
<b>CLEARANCE RADIUS:</b>	1-1/2" ( 38.1 mm ) FROM CENTERLINE
<b>TOOL ADVANCE:</b>	HAND ADVANCEABLE & RETRACTABLE SPINDLE WITH INDEX GAUGE .245" ( 6.22 mm ) per rev.
<b>MOTOR:</b>	ELECTRIC 110 OR 220 VOLT, CORDLESS OPTION AVAILABLE
<b>CONTROLS:</b>	ON - OFF VARIABLE SPEED TRIGGER SWITCH
<b>TOOLING:</b>	COATED AND UNCOATED FORM TOOLS
<b>TOOL RPM:</b>	0 TO 600 RPM, VARIABLE
<b>AXIAL FEED:</b>	.400" ( 10.16mm ) MAXIMUM
<b>WEIGHT:</b>	8 LBS ( 3.62 kg. )
<b>FINISH:</b>	HARD-ANODIZED AND OXIDED
<b>DIMENSIONS:</b>	15" ( 381 mm ) LONG, 7" ( 177.8 mm ) HIGH & 3" ( 76.2mm ) WIDE
<b>STANDARD EQUIPMENT:</b>	• TSE 1.0 MACHINE, OPERATING TOOLS AND MANUAL • ONE FACING TOOL
<b>OPTIONAL EQUIPMENT:</b>	• STAINLESS STEEL COLLETS • SOFT MATERIAL / HARD MATERIAL TOOL BITS • STORAGE CASE • BENCH MOUNT SYSTEM



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