



Mandrel & Leg Assembly For "LB" Beveler

This new Mandrel & Leg assembly has been designed for use in the boiler industry. It eliminates the use of all small pins and fasteners for setup and operation.

The Mandrel & Leg assembly features the same basic design as the "SB" & "MB" boiler tube machines. The mandrel requires no leg retention pins. The legs are a one-piece design, individual legs sets are retained only by a radial spring.

The Mandrel assembly can be retrofitted to all existing "LB" & "SDB 103/3" machines currently in the field. The kit (# 72-403-00) comes complete with **Mandrel, Drawbar and (8) Leg Sets**. The mandrels operating range is 1.25" to 4.31" I.D.

Mandrel & Leg Assembly Kit # 72-403-00

- **New Mandrel-Eliminates small pins for stationary leg retention.**
- **New Draw Bar-Eliminates small screws for stationary leg retention.**
- **New Leg Sets-Eliminates small screws for leg retention**
- **Radial spring retention-Eliminates the need for hand tools in changing out leg sizes.**

