

TOOLING CHART Trav-L-Cutter Pipe Cutter



E.H. Wachs Trav-L-Cutter and Trav-L-Cutter SD will cut and bevel all common pipe materials, wall thickness and sizes from 6" (DN150) and up. All Wachs

slitting and bevel blades are manufactured from premium tool steels with exclusive designs to give you consistent quality cutting. Our OEM blades are manufactured and tested to the highest standards in the industry. The blades listed below are the commonly used tooling for most applications. If you have an application outside of the one's listed please contact us for technical support.

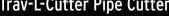




SLITTING BLADES				
Description	Part Number	Application	Image	
HSS Slitting Blades				
6" x 3/16" (152.4mm x 4.76mm)	02-601-00	Carbon and alloy steel pipe, up to 1" (25.4mm) wall.		
7" x 3/16" (177.8mm x 4.76mm)	02-602-00	Carbon and alloy steel pipe, up to 1 1/2"(38.1mm) wall. Parting only (cannot be nested with bevelers.)		
7″ x 9/32″ (177.8mm x 7.14mm)	02-603-00	Carbon and alloy steel pipe Maximum wall 1 1/2" (38.1mm)	\bigcirc	
8″ x 3/16″ (203.2mm x 4.76mm)	02-604-00	Carbon and alloy steel pipe Maximum wall 2 1/8"(53.97mm)	\bigcirc	
Carbide Tipped Slitting Blades			11100000	
6" x 3/16" (152.4mm x 4.76mm)	02-605-00	Ductile, cast and concrete lined pipe up to 1"(25.4mm) wall	Contraction of the second seco	
7″ x 3/16″ (177.8mm x 4.76mm)	02-606-00	Ductile, cast and concrete lined pipe up to 1 1/2"(38.1mm) wall		
8″ x 3/16″ (203.2mm x 4.76mm)	02-607-00	Ductile, cast and concrete lined pipe up to 2 1/8"(53.97mm) wall	Contraction of the second	



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BEVEL BLADES				
Description	Part Number	Application	Image	
HSS Bevel Blades	·			
Left hand (inside) 5″ x 1/2″ x 30° 127mm x 12.7mm x 30°	02-608-LH	For carbon and alloy steel pipe, maximum wall 3/4" (19.05mm) Use with 6" (152.40mm) slitting saw, part # 02-601-00	A CONTRACT	
Right hand (outside) 5″ x 1/2″ x 30° 127mm x 12.7mm x 30°	02-608-RH	For carbon and alloy steel pipe, maximum wall 3/4" (19.05mm) Use with 6" (152.40mm) slitting saw, part # 02-601-00		
Left hand (inside) 5″ x 1/2″ x 37.5° 127mm x 12.7mm x 37.5°	02-609-LH	For carbon and alloy steel pipe, maximum wall 5/8"(15.88mm) Use with 6" (152.40mm) slitting saw, part # 02-601-00		
Right hand (outside) 5" x 1/2" x 37.5° 127mm x 12.7mm x 37.5°	02-609-RH	For carbon and alloy steel pipe, maximum wall 5/8" (15.88mm) Use with 6" (152.40mm) slitting saw, part # 02-601-00		
Left hand (inside) 6" x 3/4" x 30° 152.40mm x 19.05mm x 30°	02-610-LH	For carbon and alloy steel pipe, maximum wall 1" (25.4mm) Use with 7" (177.80mm) slitting saw, part # 02-603-00		
Right hand (outside) 6" x 3/4" x 30° 152.40mm x 19.05mm x 30°	02-610-RH	For carbon and alloy steel pipe, maximum wall 1" (25.4mm) Use with 7" (177.80mm) slitting saw, part # 02-603-00	N.C.	
Left hand (inside) 6" x 3/4" x 37.5° 152.40mm x 19.05mm x 37.5°	02-611-LH	For carbon and alloy steel pipe, maximum wall 7/8"(22.22mm) Use with 7" (177.80mm) slitting saw, part # 02-603-00		
Right hand (outside) 6" x 3/4" x 37.5° 152.40mm x 19.05mm x 37.5°	02-611-RH	For carbon and alloy steel pipe, maximum wall 7/8" (22.22mm) Use with 7" (177.80mm) slitting saw, part # 02-603-00	NAME AND A DECIMAL OF A DECIMAL	